

Welding Certificate

TÜVRh-EN1090-3.00074.2018.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-3 for execution of structural aluminium components

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|--|--|---------------------|
| Manufacturer | Keune - Kantprofile GmbH | |
| | Ernst-Stenner-Str. 34 58675 Hemer GERMANY | |
| Technical specification | EN 1090-3:2008 | |
| Execution class(es) | EXC1 according to EN 1090-3 | |
| Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small> | 141 - TIG gas tungsten arc welding | |
| Material Group | 21, 22, 23 according to CEN ISO/TR 15608 and EN 1090-3, table 1 and 2 | |
| Responsible for welding <small>(Title, Surname, Name)</small> | Dipl.-Ing. (FH) Jens Kellner, Level B | born on: 20.01.1964 |
| Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small> | Selcuk Tonyali, Level B | born on: 09.12.1981 |
| Confirmation | All provisions concerning welding as described in the above mentioned technical specification(s) were applied. | |
| Validity start | 11.08.2014 | |
| Period of validity | 10.08.2020 | |
| Remarks | - | |

Place and date of issue Köln, 09.01.2018
Kreß/NW

